

Assembly instructions

SAUNA **W2020**

204 x 204 x 204 cm



Version 12/17

Log board sauna W2020

- Dimension of the cabin: 204 x 204 x 202 cm
- incl. border edging: 206 x 206 x 204 cm
- Inside dimension: 196 x 196 x 198 cm
- Wall thickness: 40 mm



Dear customer,

Before starting to assemble the cabin, please check with the help of the parts list, if all elements have actually been supplied. If, in the unlikely event, any elements are missing inform your dealer up to 14 days after receipt of the cabin.

Please keep the delivery note, the bill and the assembly instructions carefully in case of later queries.

You need the following tools:

- 1 hammer and a wood block or a rubber mallet
- 1 cordless screwdriver with bits for phillips or torx
- 1 tape measure
- 1 drill Ø10mm; 1 drill Ø3mm
- 1 spirit level
- 1 pencil

We recommend an assistant for the assembling of the cabin. Furthermore we recommend to drill the holes before.

- ! The electrical connection may only be performed by a qualified electrician or similar qualified person.

Minor variations in dimensions are possible.
Subject to technical modifications and misprints.

Parts list W2020

- 2 floor frame massive battens 66 x 4 x 9 cm
- 3 floor frames massive battens 204 x 4 x 9 cm
- 4 corner battens 90° 193 x 6 x 6 cm
- 4 side walls A/B 193 x 48 x 4 cm (1 with ventilation gap)
- 8 side walls 193 x 48 x 4 cm
- 2 side walls 193 x 60 x 4 cm (1 for electricity)
- 4 roof supporting battens massive battens 197 x 4 x 4 cm
- 4 roof covering battens 4 x 1,2 cm (2 pcs. 192 cm; 2 pcs. 200 cm)
- 2 roof elements 194 x 49 x 4 cm
- 2 roof elements 194 x 48 x 4 cm
- 3 border edging battens massive battens 4 x 2 cm (2 pcs. 210 cm - 1 x 45° inclined; 1 pc. 208 cm - 2 x 45° inclined)
- 6 bench supporting battens massive battens 4 x 4 cm; (3 pcs. 58 cm; 2 pcs. 120 cm; 1 pc. 48.5 cm)
- 2 assembly battens for bench coverings 26 x 4 x 4 cm
- 2 benches 195 x 60 x 10 cm
- 1 bench 135 x 60 x 10 cm
- 2 back rests 190 x 28 x 2 cm
- 1 bench covering 195 x 34 x 2 cm
- 2 head rests 40 x 36 x 12 cm
- 1 door frame sill-free 202 x 72 x 4 cm incl glass door 191,5 x 59 x 0,8 cm
- 1 set of hinge plates
- 1 inside light
- 1 lamp facing 52 x 24,5 x 3 cm
- 1 floor grating 70 x 50 cm
- 1 heater protective grille 2 - part 57 x 47,7 x 75 cm
- 1 ventilation gate 52,5 x 14 x 1,2 cm
- 1 wooden batten 200 x 2,6 x 1,2 cm
- 1 assembly material set
- 1 assembly instructions
- 1 silikoncabel 300 cm - 5 x 2,5 mm²
- 1 silikoncabel 300 cm - 3 x 1,5 mm²

This parts list also serves as a sheet for complaints

Assembly instructions

EN



fig. 1.1

screw 4 x 70 mm

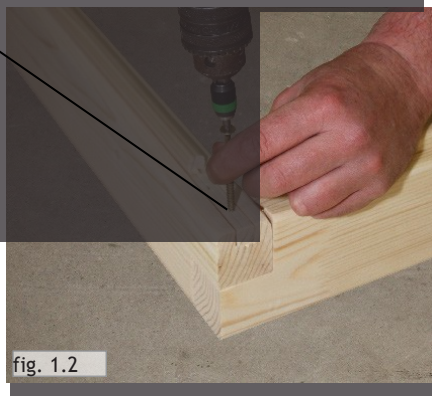
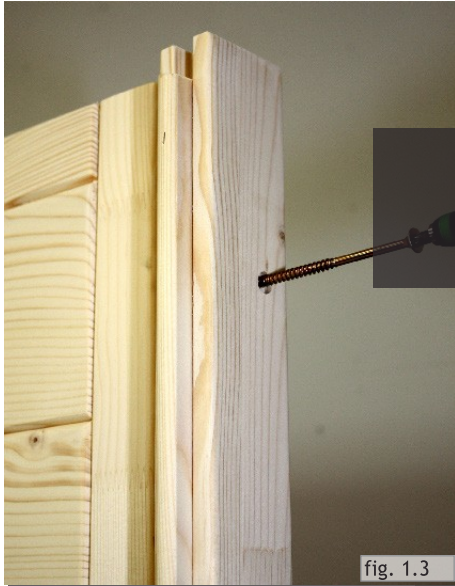


fig. 1.2



screw 6 x 120 mm

fig. 1.3



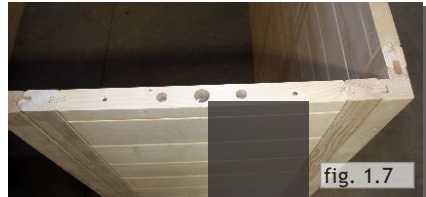
fig. 1.4



fig. 1.5

Assembly instructions

EN



Electrical element on the right side -
Ventilation on the left back side

Electrical element on the left side -
Ventilation on the right back side





Abb 1.10

Assembly instructions

EN



fig. 1.12

Remove the transport batten from the door frame



Abb 1.13

Multiclip

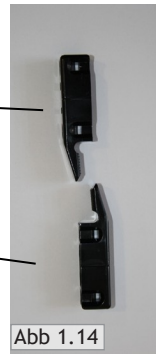
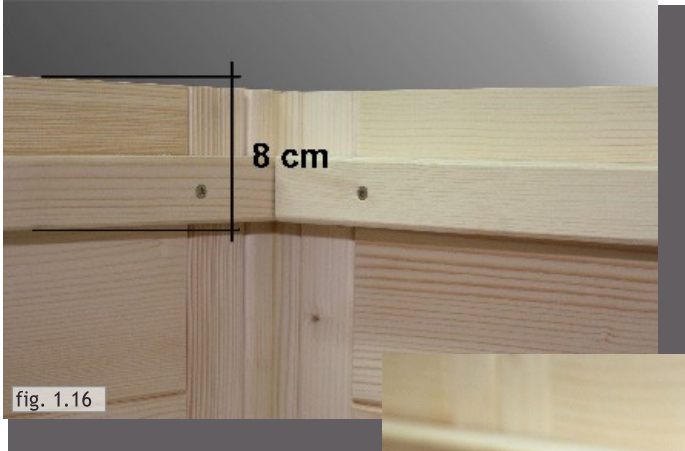


Abb 1.14



screw 4 x 70 mm



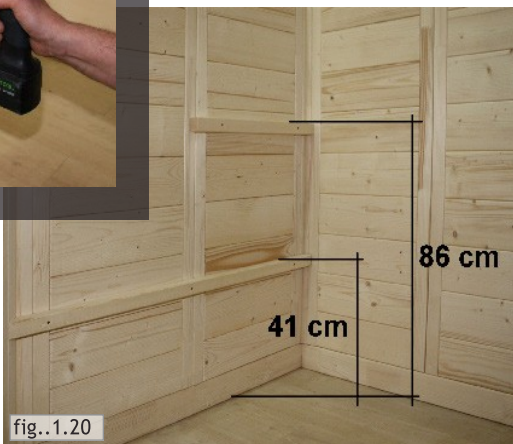
Assembly instructions

EN

Bench supporting battens



screw 5 x 70 mm



4 pcs. screws 3 x 40 mm



fig. 1.22

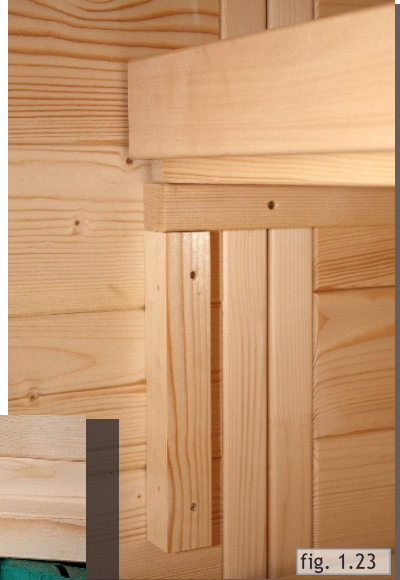


fig. 1.23



fig. 1.24

screw 4 x 60 mm

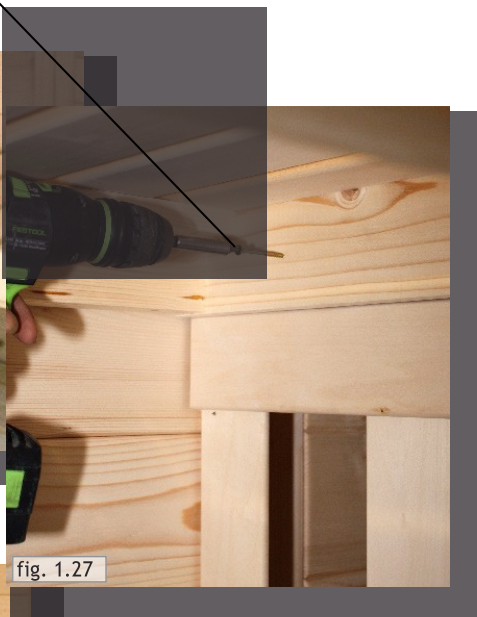


fig. 1.25

Assembly instructions

EN

Screw the bench from the bottom- screw 4 x 70 mm



screw 3 x 40 mm





screw 3 x 40 mm

Assembly instructions

EN

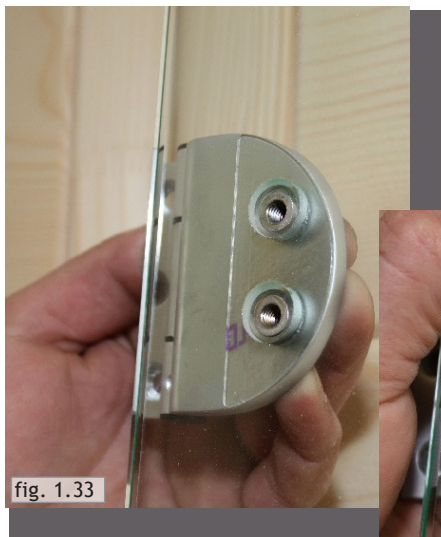


fig. 1.33

Siliconering for hinge plates on both sides of the glass door



fig. 1.34

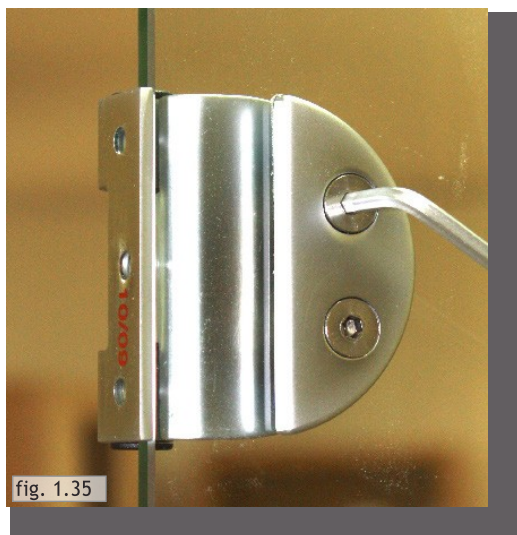


fig. 1.35

screw 4 x 30 mm

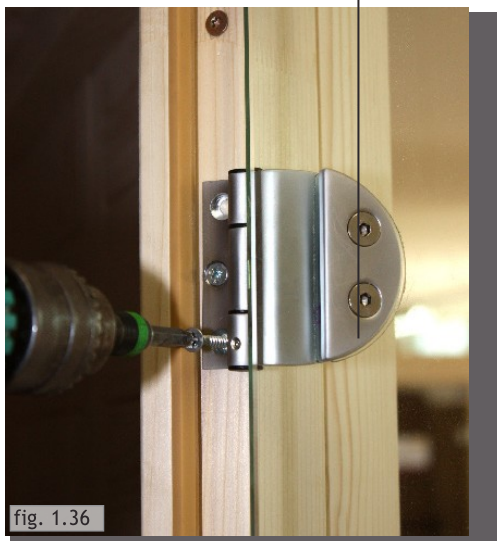


fig. 1.36



fig. 1.37

Door seal from the glass door



fig. 1.38

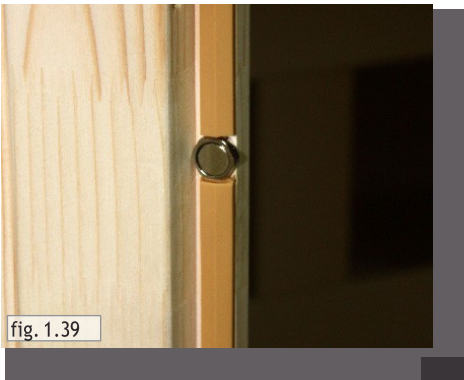


fig. 1.39

Put the sheet metal on the glass door

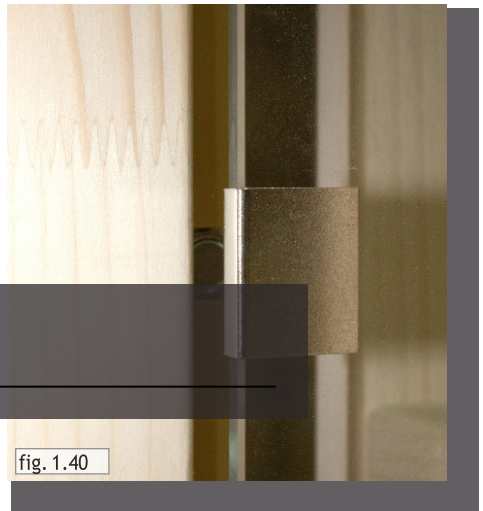
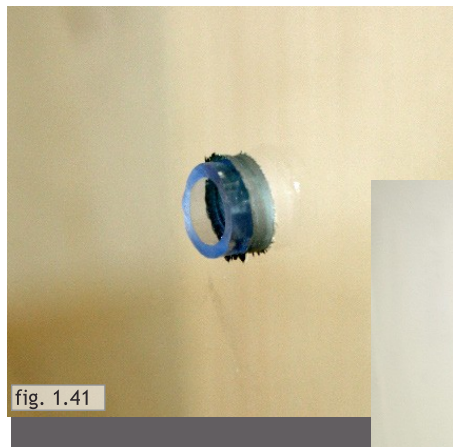


fig. 1.40

Assembly instructions

EN



Ring of silicone for screwhole in the glass door

Inside



Assembly of the glass door on the left or on the right side





fig. 1.44

screw 3 x 40 mm

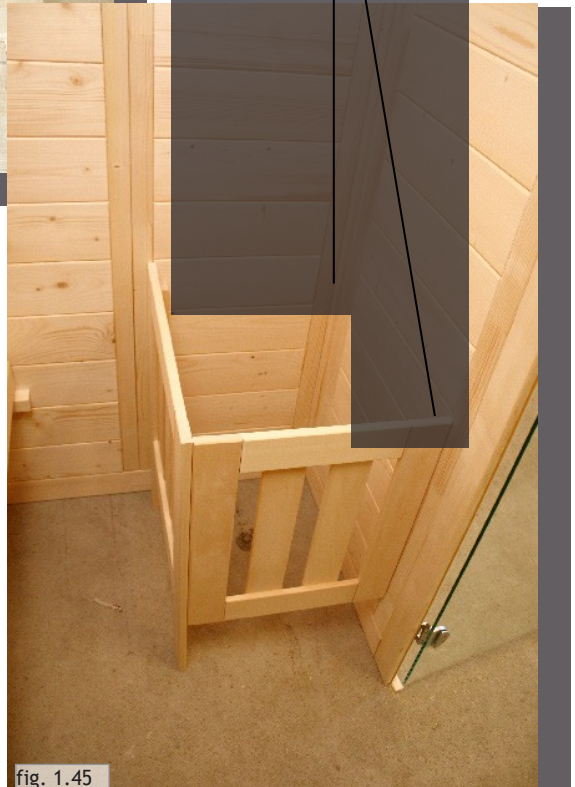
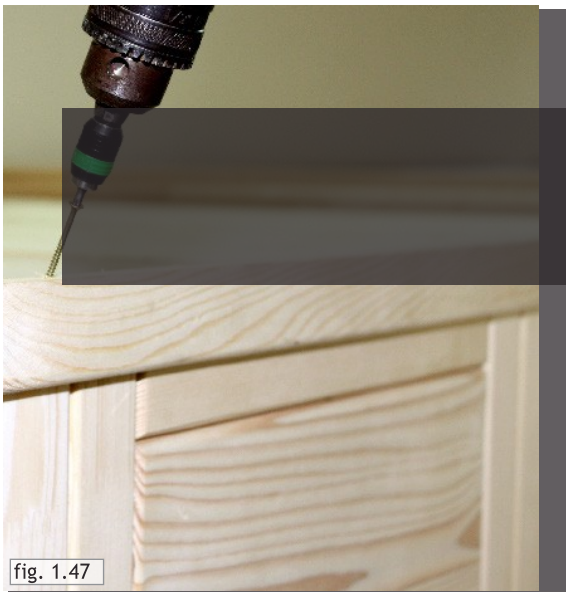
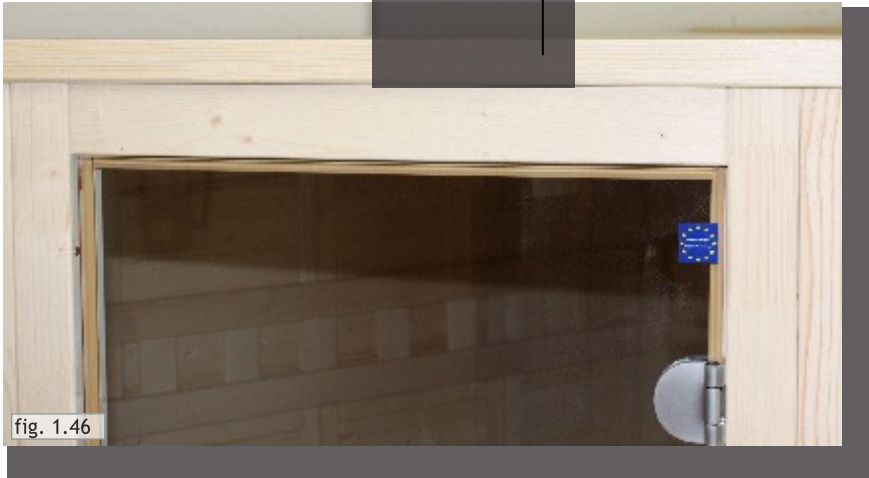


fig. 1.45

Assembly instructions

EN

Start with the frontal border edge above the door



screw 3 x 40 mm



Covering for the screw hole

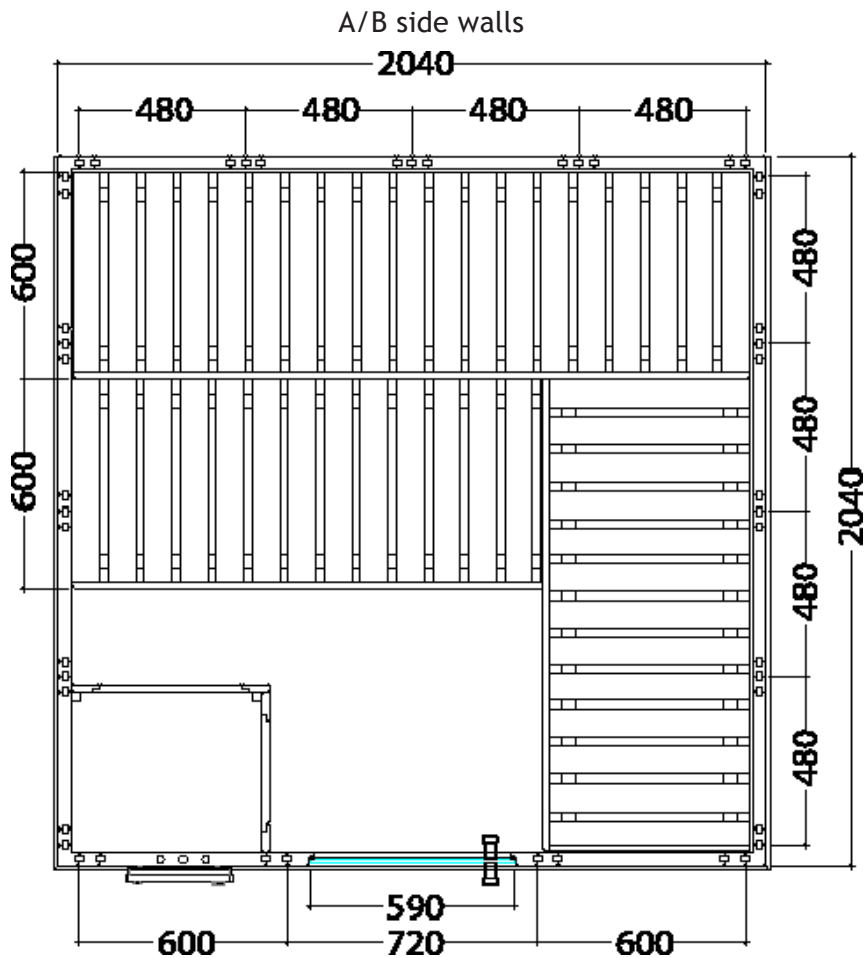


fig. 1.49

Assembly instructions



PLAN W2020 204 x 204 x 204 cm



Assembly of the cabin left or right

