

■ ENG



Sauna **K2020R**

206 x 206 x 204 cm

# Assembly instructions

# ENG

## Log board sauna K2020R



- Dimension of the cabin: 204 x 204 x 202 cm
- incl. border edging: 206 x 206 x 204 cm
- Inside dimension: 196 x 196 x 198 cm
- Wall thickness: 40 mm

Dear customer,

Before starting to assemble the cabin, please check with the help of the parts list, if all elements have actually been supplied. If, in the unlikely event, any elements are missing inform your dealer up to 14 days after receipt of the cabin.

Please keep the delivery note, the bill and the assembly instructions carefully in case of later queries.

You need the following tools:

- 1 hammer and a wood block or a rubber mallet
- 1 cordless screwdriver with bits for phillips or torx
- 1 tape measure
- 1 drill Ø10mm; 1 drill Ø3mm
- 1 spirit level
- 1 pencil

We recommend an assistant for the assembling of the cabin. Furthermore we recommend to drill the holes before.

- ! The electrical connection may only be performed by a qualified electrician or similarly qualified person.

Minor variations in dimensions are possible.  
Subject to technical modifications and misprints.

# Parts list K2020R

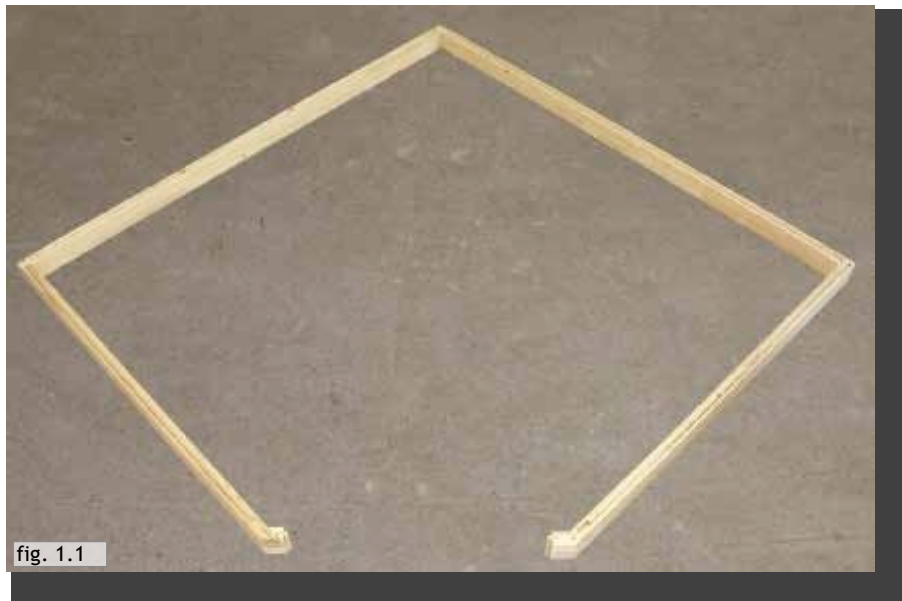
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- 4 floor frames massive battens 4x9 cm (2 pcs. 204 cm; 2 pcs. 148 cm - 1 x 45°)
- 3 corner battens 90° 193 x 6 x 6 cm
- 2 corner battens 45° 193 x 6,4 x 6 cm with Hettich - fittings
- 8 side walls 193 x 48 x 4 cm (1 with ventilation gap)
- 5 side walls 193 x 44 x 4 cm (1 for electricity with Hettich - fittings)
- 1 side wall with glass 193 x 44 x 4 cm with Hettich - fittings
- 5 roof supporting battens massive battens 4 x 4 cm (1 pc. 193 cm; 1 pc. 197 cm; 2 pcs. 141,6 cm - 1 x 45°; 1 pcs. 89,7 cm - 2 x 45°)
- 5 covering battens for roof elements 4 x 1,2 cm (1 pc. 196 cm; 1 pc. 192 cm; 2 pcs. 141,2 cm - 1 x 22,5°; 1 pc. 83,2 cm - 2 x 22,5°)
- 2 roof elements 194 x 48 x 4 cm
- 1 roof element 194 x 49 x 4 cm
- 1 roof element inclined 186 x 49 x 4 cm
- 3 border edging battens massive battens 6 x 4 cm (2 pcs. 149,8 cm - 1 x 22,5°; 1 pc. 86,5 cm - 2 x 22,5°)
- 6 bench supporting battens massive battens 4 x 4 cm; (3 pcs. 58 cm; 1 pc. 120 cm; 1 pc. 48.5 cm; 1 pc. 133,5 cm)
- 2 assembly battens for bench coverings 26 x 4 x 4 cm
- 2 benches 195 x 62 x 9 cm
- 1 bench 133,5 x 62 x 9 cm
- 1 bench covering 195 x 35 x 4 cm
- 2 back rests 190 x 26 x 4 cm
- 2 head rests 40 x 36 x 12 cm
- 1 door frame sill-free 202 x 72 x 4 cm incl. glass door 191,5 x 59 x 0,8 cm
- 1 set of hinge plates
- 1 inside light
- 1 lamp facing 38 x 32 cm
- 1 floor grating 70 x 50 cm
- 1 heater protective grille 3-part 57 x 47,7 x 75 cm
- 1 ventilation gate 52,5 x 14 x 1,2 cm
- 1 bench covering batten 34,8 x 13 x 2 cm
- 1 silikoncabel 200 cm - 5 x 1,5 mm<sup>2</sup>
- 1 wooden batten 200 x 2,6 x 1,2 cm
- 1 assembly material set
- 1 assembly instructions

This parts list also serves as a sheet for complaints

# Assembly instructions

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screw 4 x 70 mm

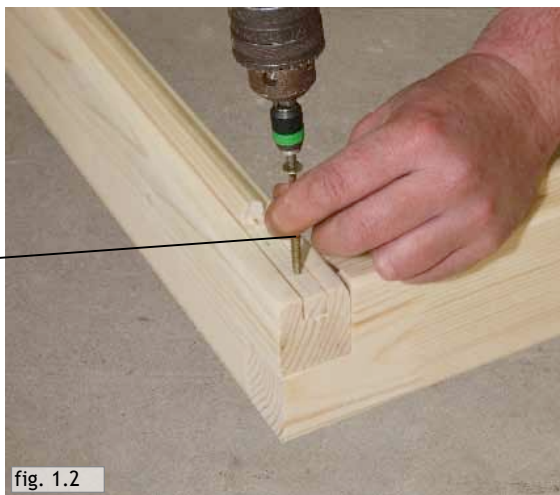




fig. 1.3



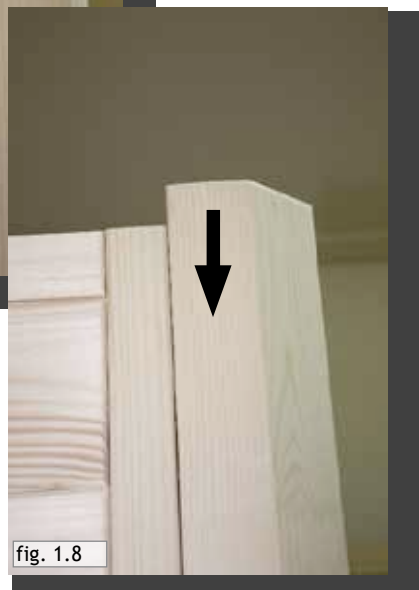
fig. 1.4



fig. 1.5

# Assembly instructions

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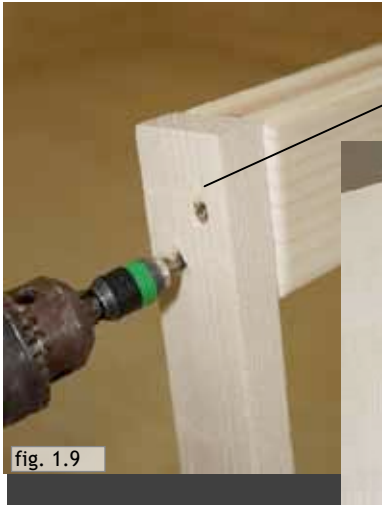


fig. 1.9

Remove the transport batten from the door frame

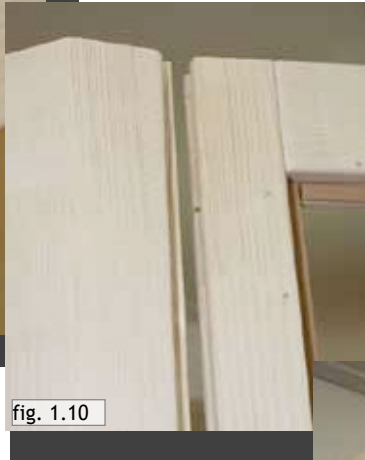


fig. 1.10

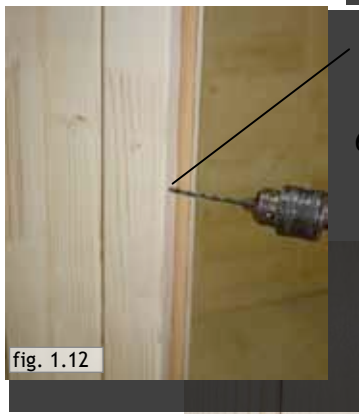


fig. 1.12

Drill with 3 mm electric drill

6 pcs. screws  
5 x 100 mm

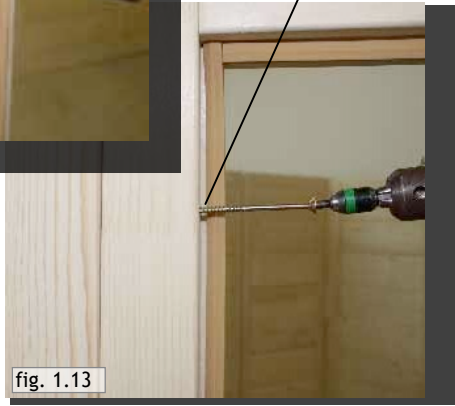


fig. 1.13

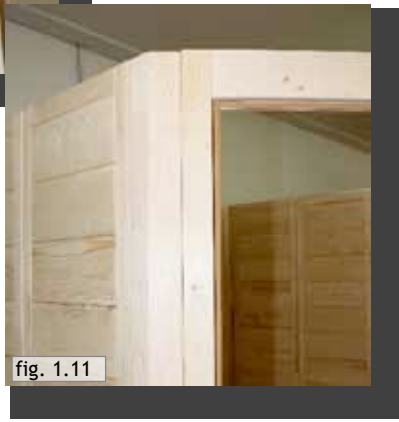
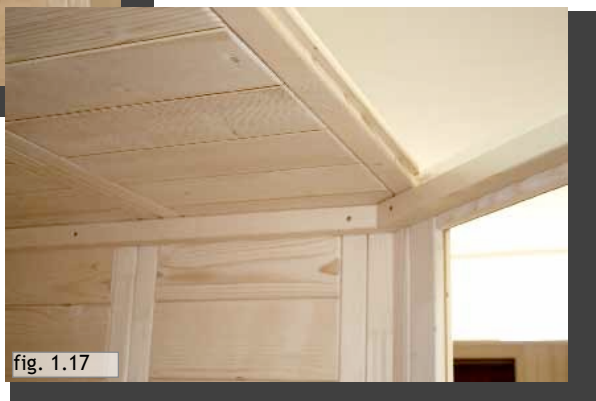
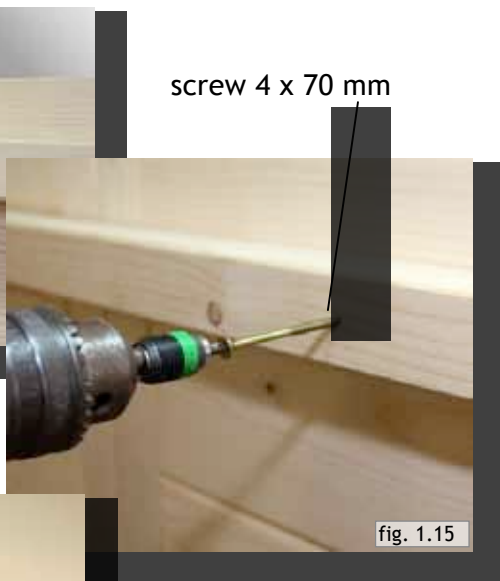
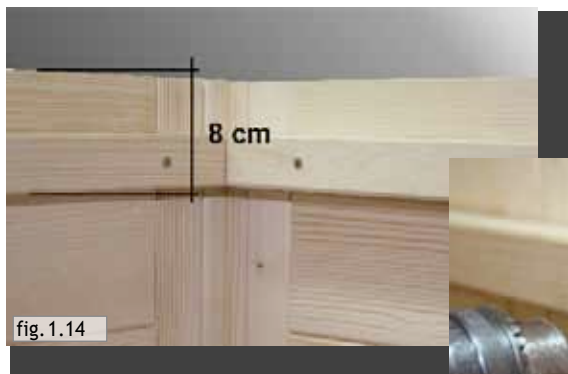


fig. 1.11

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Roof supporting battens - please start above the door





## Bench supporting battens



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fig.1.21

assembly battens for bench coverings  
- screw 4 x 60 mm

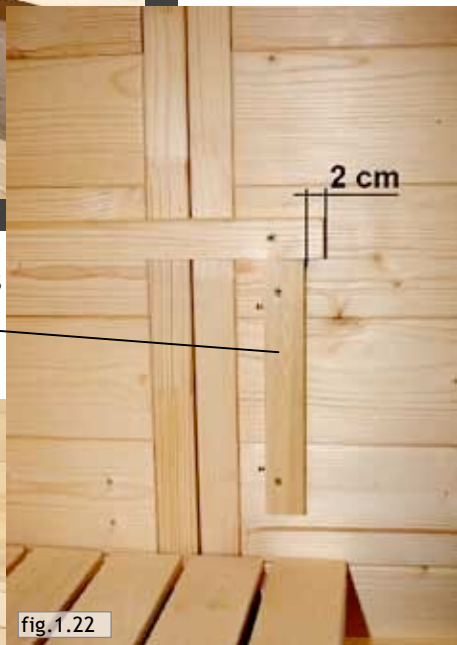


fig.1.22

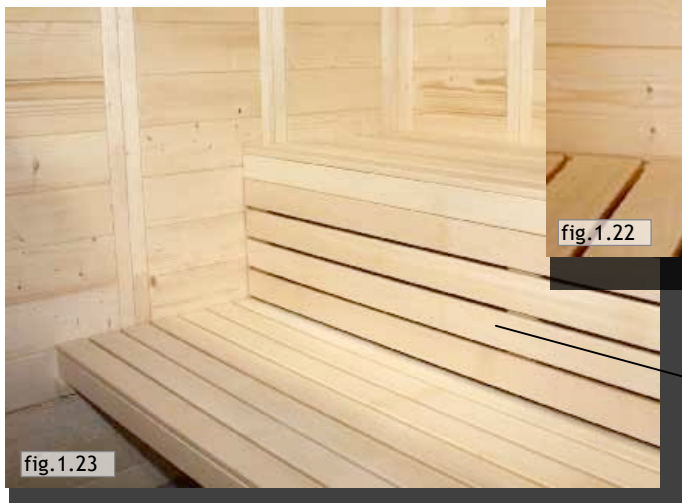


fig.1.23

bench covering



fig. 1.24

Assemble the bench supporting batten under the crossbench - screws 4 x 70 mm



fig. 1.25

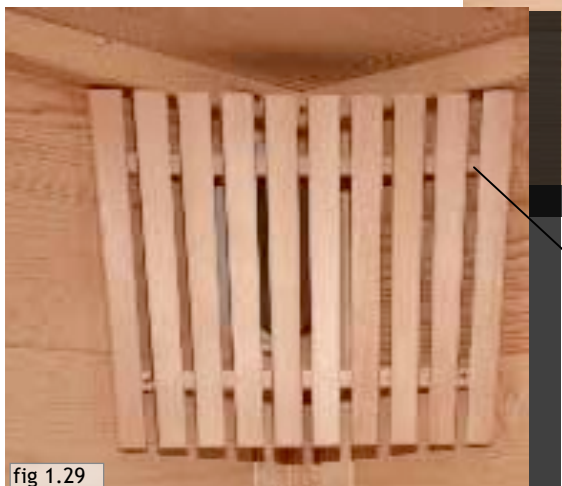


fig. 1.26

screw 3 x 40 mm

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srew 3 x 40 mm

Silicone ring for hinge plates on both sides of the glass door

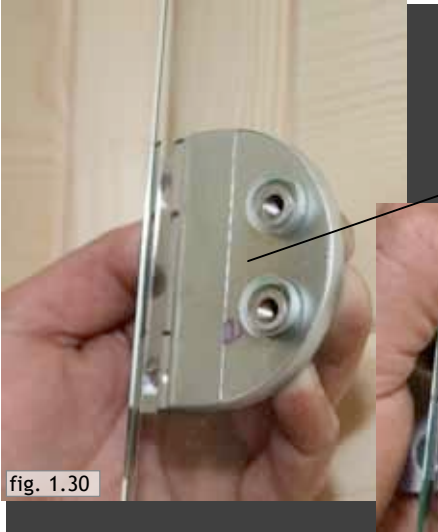


fig. 1.30



fig. 1.31



fig. 1.32

screw 5 x 30 mm



fig. 1.33

# Assembly instructions

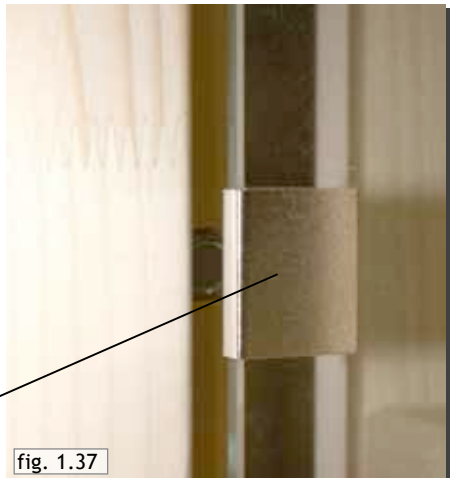
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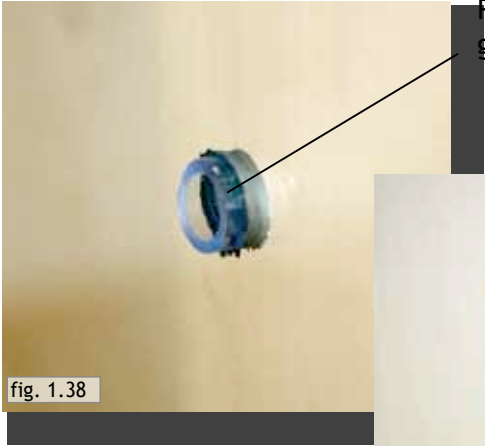


Door seal from the glass door



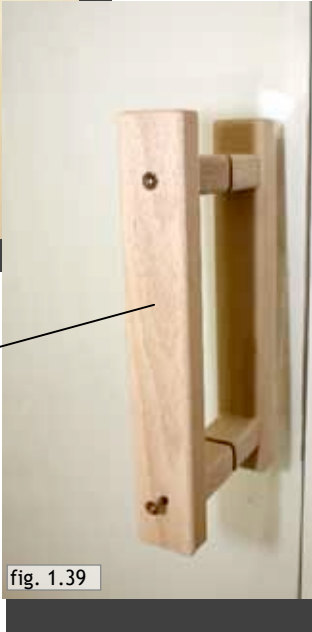
Put the sheet metal on the glass door





Ring of silicone for screw hole in the glass door

fig. 1.38



Inside

fig. 1.39



Assembly of the glass door on the left or on the right side

fig. 1.40

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screw 3 x 40 mm



screw 3 x 40 mm



Start with the frontal border edge above the door



fig. 1.44

screw 3 x 40 mm

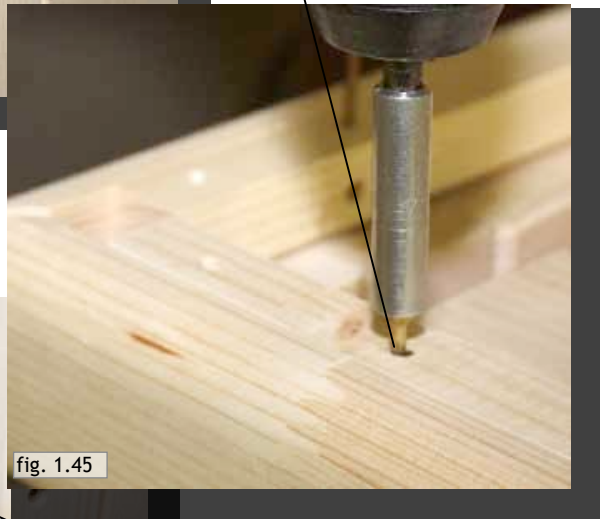


fig. 1.45

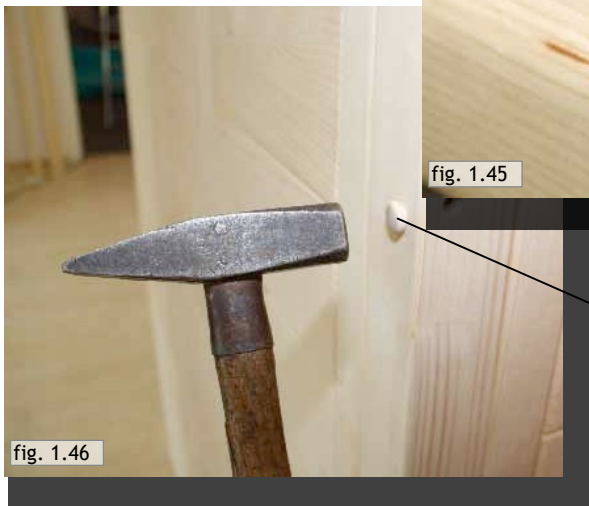


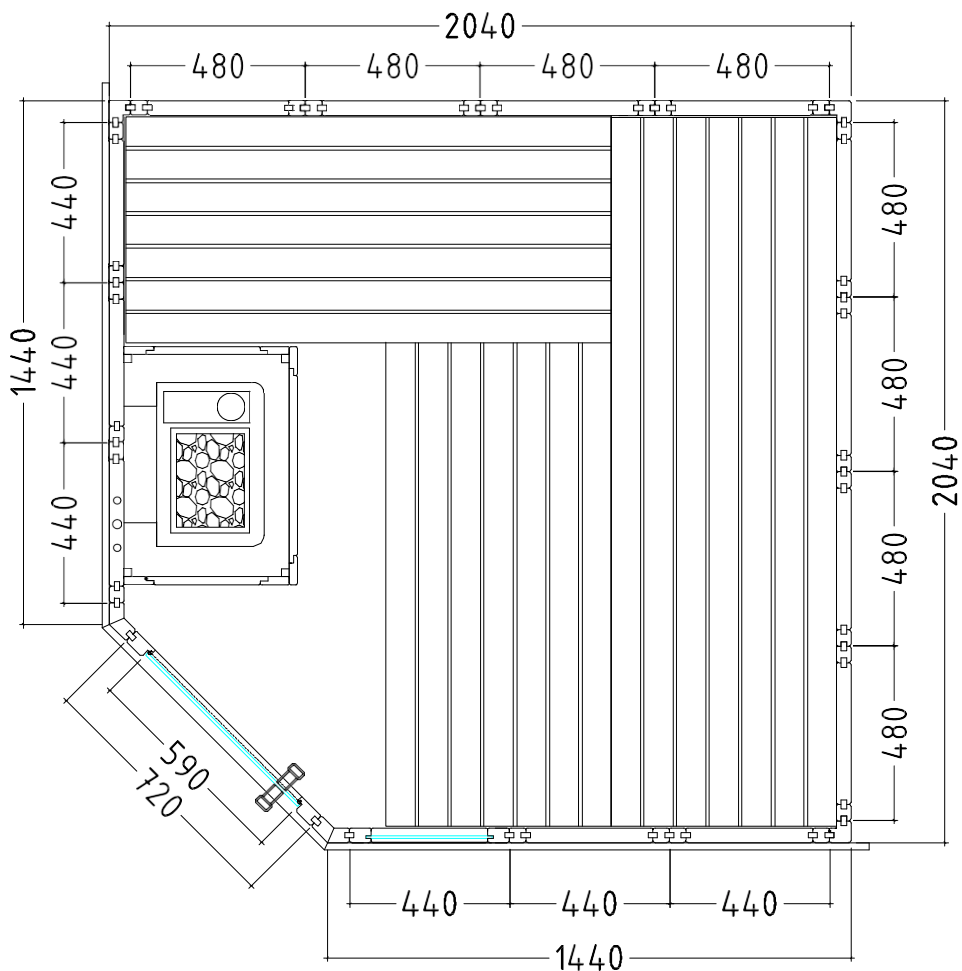
fig. 1.46

Covering for the screw hole

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PLAN K2020R 206 x 206 x 204 cm



Assembly of the electricity side wall on the left or on the right side

