

■ ENG



Massivsauna **P2020**

234 x 206 x 204 cm

# Assembly instructions

# ENG

## Log board sauna P2020

- Dimension of the cabin: 232 x 204 x 202 cm
- incl. bordered edging: 234 x 206 x 204 cm
- Inside dimension: 224 x 196 x 198 cm
- Wall thickness: 40 mm



Dear customer,

Before starting to assemble the cabin, please check with the help of the parts list, if all elements have actually been supplied. If, in the unlikely event, any elements are missing inform your dealer up to 14 days after receipt of the cabin.

Please keep the delivery note, the bill and the assembly instructions carefully in case of later queries.

You need the following tools:

- 1 hammer and a wood block or a rubber mallet
- 1 cordless screwdriver with bits for phillips or torx
- 1 tape measure
- 1 drill Ø10mm; 1 drill Ø3mm
- 1 spirit level
- 1 pencil

We recommend an assistant for the assembling of the cabin. Furthermore we recommend to drill the holes before.

- ! The electrical connection may only be performed by a qualified electrician or similarly qualified person.

Minor variations in dimensions are possible.

# Parts list P2020

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- 6 floor frames massive battens 4x9 cm (1 pc. 144 cm; 1 pc. 121,7 cm - 1 x 45°; 1 pc. 60 cm - 1 x 45°; 1 pc. 32 cm; 2 pcs. 204 cm)
- 4 corner battens 90° 193 x 6 x 6 cm
- 2 corner battens 45° 193x7,3x6 cm with Hettich - fittings
- 4 side walls A/B 193x48x4 cm (1 with ventilation gap)
- 5 side walls 193 x 44 x 4 cm
- 4 side walls 193x44x4 cm (1 for electricity; 1 with Hettich - fittings)
- 2 side walls 193 x 52,8 x 4 cm ( 1 with Hettich - fittings)
- 7 roof supporting battens massive battens 4x4 cm (1 pc. 196 cm; 2 pcs. 115 cm; 1 pc. 140 cm; 1 pc. 54 cm - 1x22,5°; 1 pc. 117 cm - 1x22,5°; 1 pcs. 86,5 cm - 2 x 22,5°)
- 7 covering battens for roof elements 4x1,2 cm (2 pcs. 114 cm; 1 pc. 200 cm; 1 pcs. 114,8 cm; 1 pc. 86,5 cm; 1 pc. 54,8 cm; 1 pc. 140 cm)
- 1 roof element 194 x 45 x 4 cm
- 2 roof elements inclined 194 x 44 x 4 cm
- 1 roof element inclined 171,6 x 44 x 4 cm
- 1 roof element 134 x 45 x 4 cm
- 4 border edging battens massive battens 4x6 cm (1 pc. 151 cm - 1x22,5°; 1 pc. 56,3 cm - 1x45° + 1x22,5°; 1 pc. 84,9 - 2x22,5°; 1 pc. 123,5 cm - 1x22,5°)
- 6 bench supporting battens massive battens 4x4 cm; (3 pcs. 58 cm; 2 pcs. 110 cm; 1 pc. 48.5 cm)
- 2 assembly battens for bench coverings 26 x 4 x 4 cm
- 1 bench 195 x 53 x 9 cm
- 1 bench 195 x 62 x 9 cm
- 1 bench 161 x 62 x 9 cm
- 1 bench covering 195 x 35 x 4 cm
- 1 back rests 190 x 26 x 2 cm
- 2 back rests 110 x 26 x 2 cm
- 2 head rests 43 x 25 x 7 cm
- 1 door frame sill-free 202 x 72 x 4 cm incl. glass door 191,5x59x0,8 cm
- 1 set of hinge plates
- 1 inside light
- 1 lamp facing 38 x 32 x 4 cm
- 1 floor grating 70 x 53 cm
- 1 heater protective grille 2-part 57 x 47,7 x 75 cm
- 1 ventilation gate 52,5 x 14 x 1,2 cm
- 1 silikoncabel 300 cm - 5 x 1,5 mm<sup>2</sup>
- 1 wooden batten 200x2,6x1,2 cm
- 1 assembly material set
- 1 assembly instructions

This parts list also serves as a sheet for complaints

# Assembly instructions

# ENG



fig. 1.1



fig. 1.2



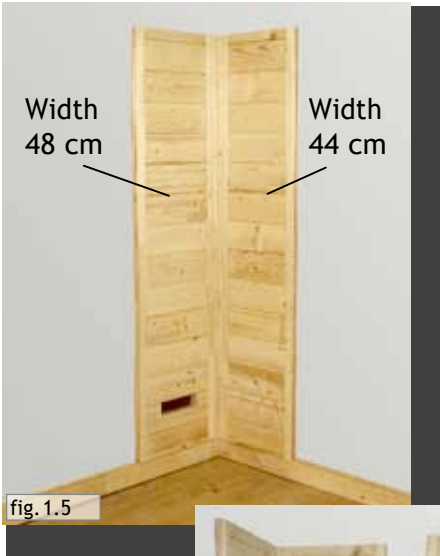
fig. 1.3



fig. 1.4

Remove the tongue on the left or on the right - according to your assembly version

screw 4 x 70 mm



Width 52,8 cm -  
one piece with clip mounting



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screw 3 x 35 mm



Width 44 cm.



fig. 1.12

Width 44 cm -  
with clip mounting



fig. 1.13

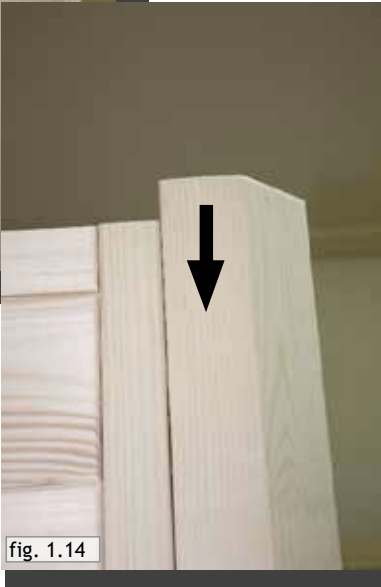
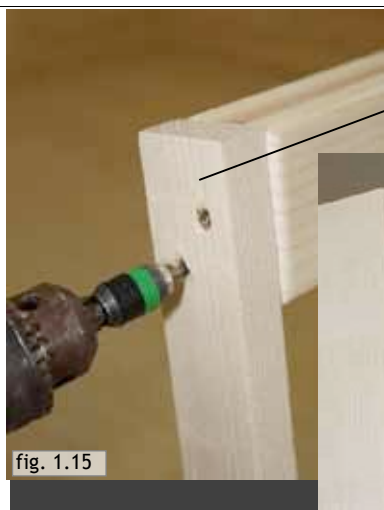


fig. 1.14

# Assembly instructions

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Remove the transport batten from the door frame

fig. 1.15



fig. 1.16

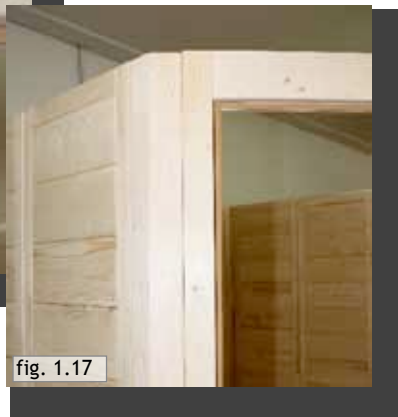
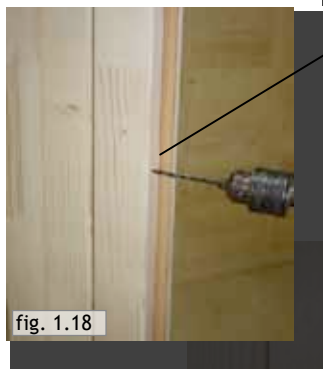


fig. 1.17



Drill with 3 mm electric drill

6 pcs. screw  
5 x 100 mm

fig. 1.18

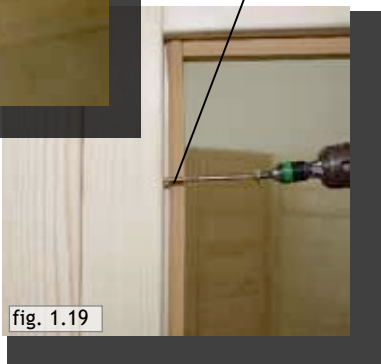


fig. 1.19

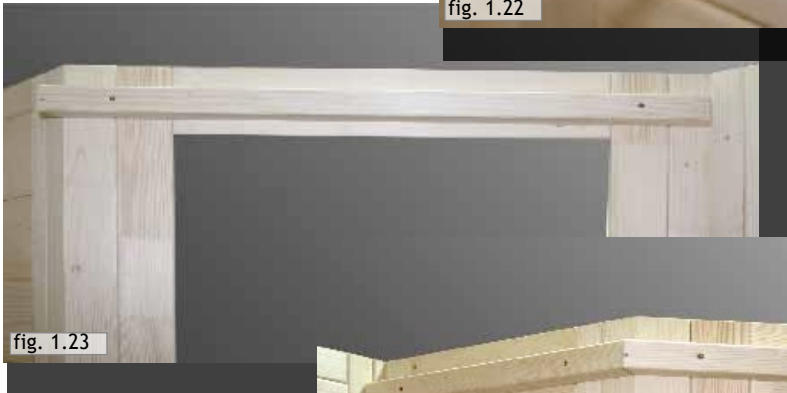
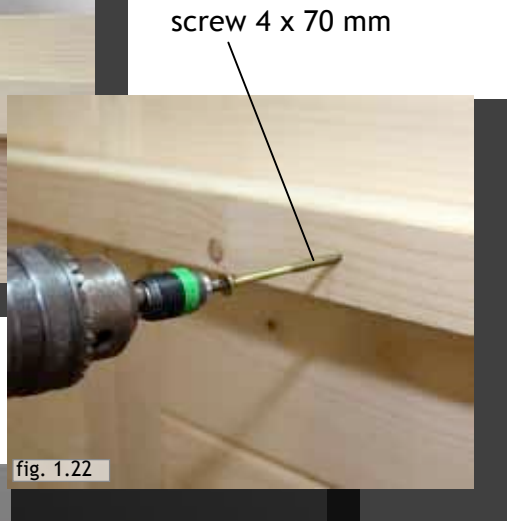
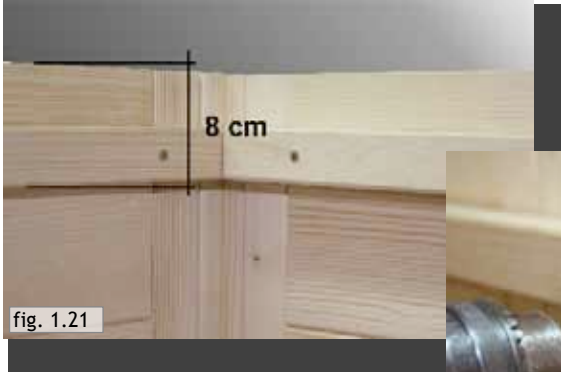


fig. 1.20



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## Roof supporting battens - please start above the door



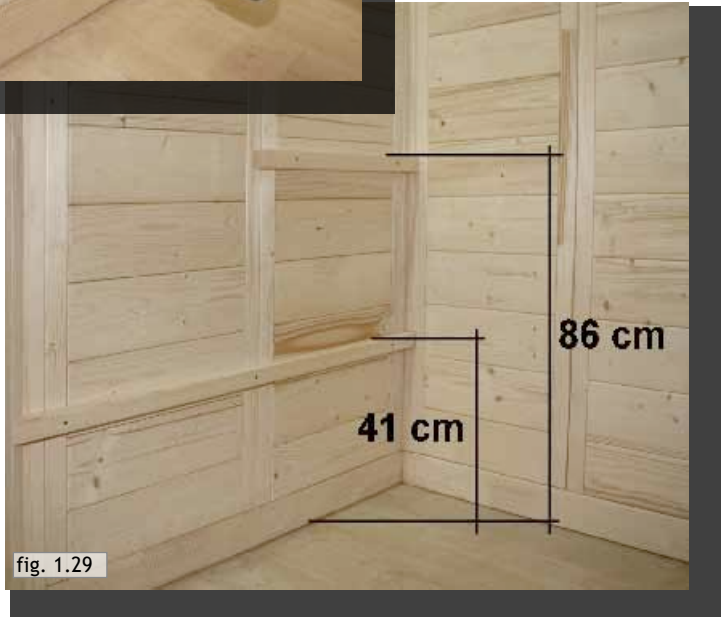
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4 pcs.  
screw 3 x 40 mm

## Bench supporting battens

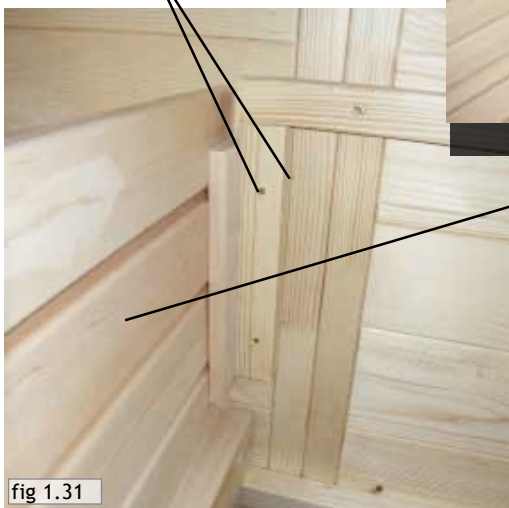


# Assembly instructions

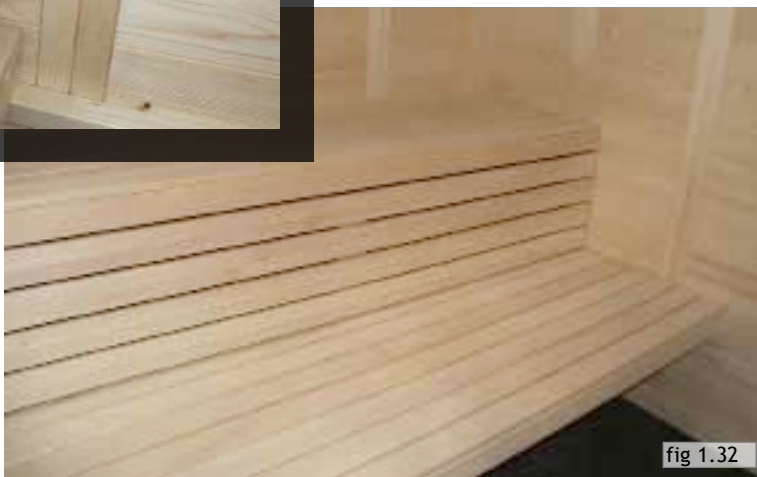
# ENG

bench faceplate -  
outside

screw 4 x 60 mm



bench faceplate -  
inside



Screw the bench from the bottom -  
screw 4 x 70 mm



Second bench supporting  
batten

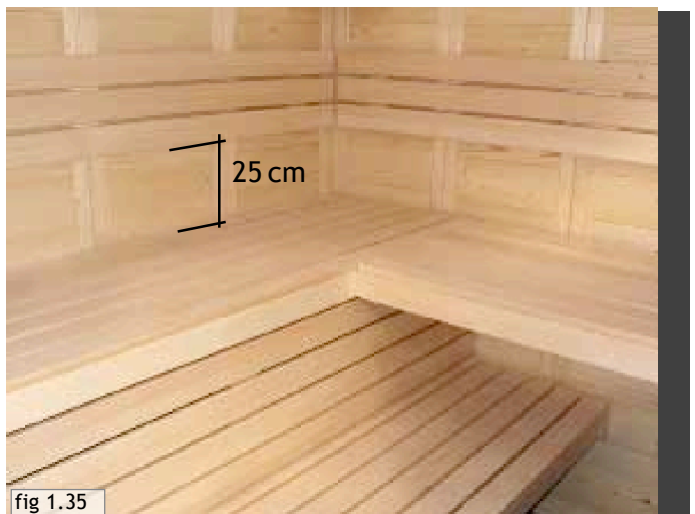




fig. 1.36



fig. 1.37



fig. 1.38

screw 3 x 40 mm

Silicone ring for hinge plates on both sides of the glass door



fig. 1.39

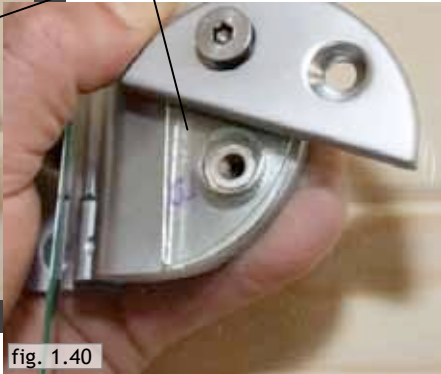


fig. 1.40

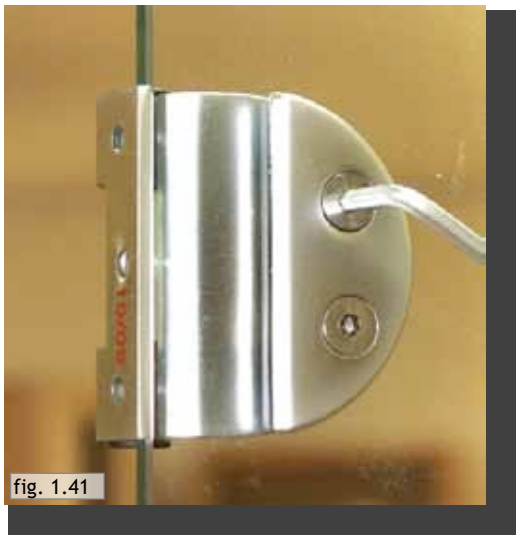


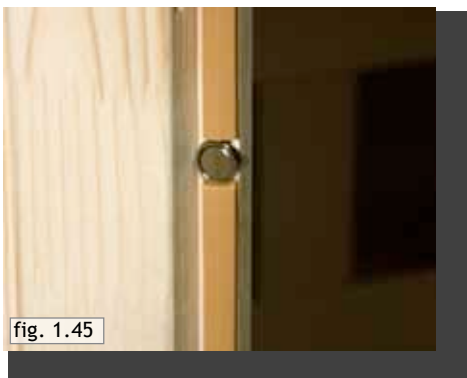
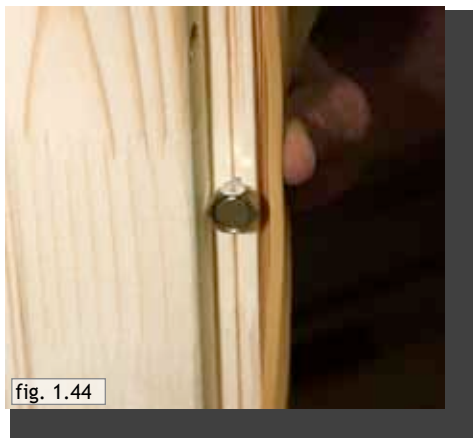
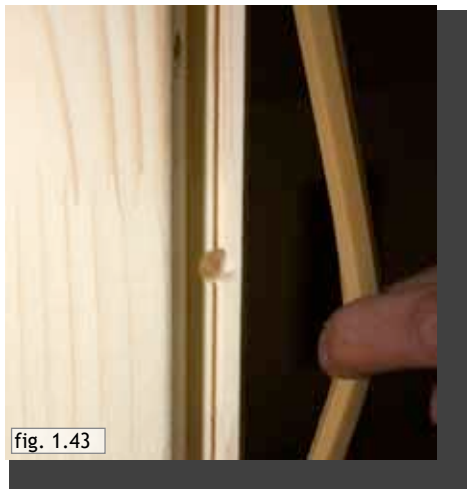
fig. 1.41

screw 5 x 30 mm

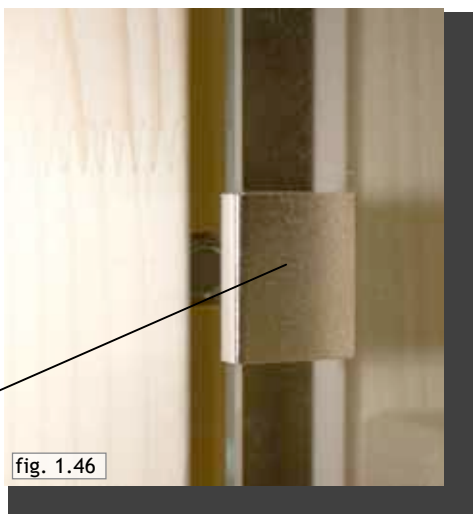


fig. 1.42

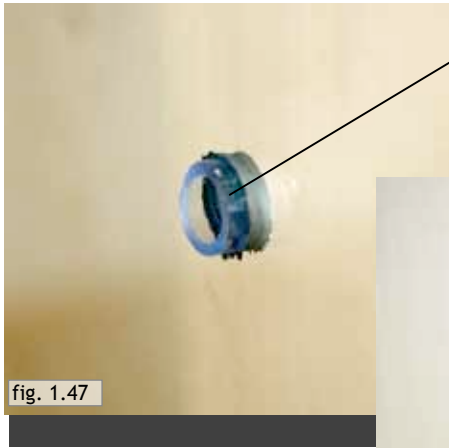
Door seal from the glass door.



Put the sheet metal on the glass door

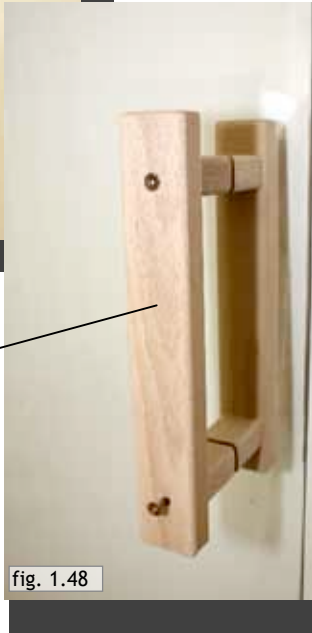






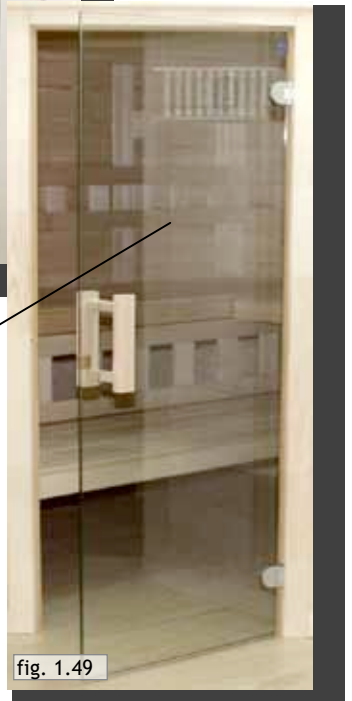
Ring of silicone for screwhole in the glass door

fig. 1.47



Inside

fig. 1.48



Assembly of the glass door on the left or on the right side

fig. 1.49

Assembly instructions

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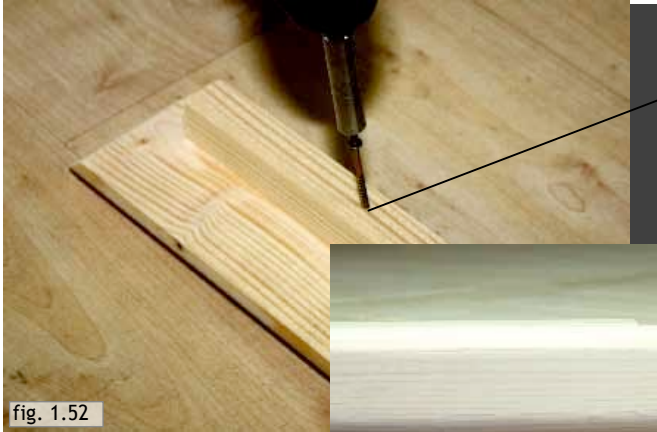
fig. 1.50

screw 3 x 40 mm



fig. 1.51

Start with the frontal border edge above the door



screw 3 x 30 mm

fig. 1.52



fig. 1.53

screw 3 x 40 mm

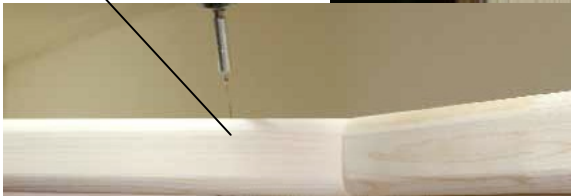


fig. 1.54

Covering for the screw hole



fig. 1.55

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PLAN P2020 234 x 206 x 204 cm

Assembly of the electricity side wall on the left or on the right side

