

■ ENG



SAUNA

K2020R XL

234 x 206 x 204 cm

Assembly instructions



Log board sauna

K2020R XL

- Dimension of the cabin: 232 x 204 x 202 cm
- incl. border edging: 234 x 206 x 204 cm
- Inside dimension: 224 x 196 x 198 cm
- Wall thickness: 40 mm



Dear customer,

Before starting to assemble the cabin, please check with the help of the parts list, if all elements have actually been supplied. If, in the unlikely event, any elements are missing inform your dealer up to 14 days after receipt of the cabin.

Please keep the delivery note, the bill and the assembly instructions carefully in case of later queries.

You need the following tools:

- 1 hammer and a wood block or a rubber mallet
- 1 cordless screwdriver with bits for phillips or torx
- 1 tape measure
- 1 drill Ø10mm; 1 drill Ø3mm
- 1 spirit level
- 1 pencil

We recommend an assistant for the assembling of the cabin. Furthermore we recommend to drill the holes before.

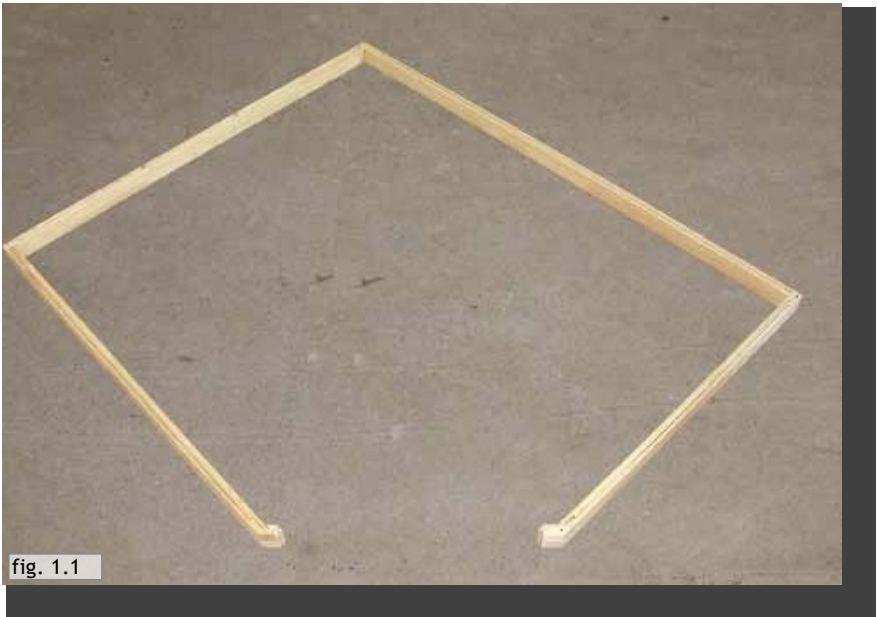
- ! The electrical connection may only be performed by a qualified electrician or similar qualified person.

Minor variations in dimensions are possible.
Subject to technical modifications and misprints.

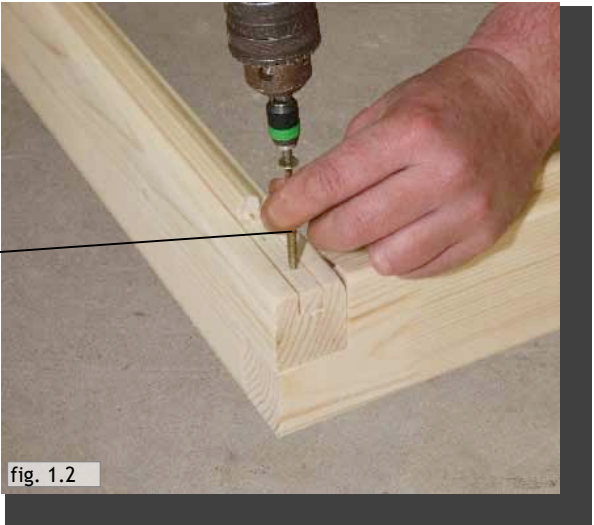
Parts list K2020R XL

- 5 floor frames massive battens 4x9 cm (2 pcs. 204 cm; 1 pc. 32 cm; 1 pc. 148 cm - 1 x 45°; 1 pc. 176 cm - 1 x 45°)
- 3 corner battens 90° 193 x 6 x 6 cm
- 2 corner battens 45° 193 x 6,4 x 6 cm with Hettich - fittings
- 4 side walls 193 x 48 x 4 cm (1 with ventilation gap)
- 8 side walls 193 x 44 x 4 cm (1 for electricity with Hettich - fittings)
- 2 side walls 193 x 58 x 4 cm
- 1 side wall with glass 193 x 44 x 4 cm with Hettich - fittings
- 6 roof supporting battens massive battens 4 x 4 cm (1 pc. 196 cm, 2 pcs. 114,5 cm; 1 pc. 141,7 cm - 1 x 45°; 1 pc. 89,5 cm - 2 x 45°; 1 pc. 169,7 cm - 1 x 45°)
- 6 covering battens for roof elements 4 x 1,2 cm (2 pcs. 110 cm; 1 pc. 196 cm; 1 pc. 141,2 cm - 1 x 22,5°; 1 pc. 169,2 cm - 1 x 22,5°; 1 pc. 83,2 cm - 2 x 22,5°)
- 3 roof elements 194 x 44 x 4 cm
- 1 roof element 194 x 45 x 4 cm
- 1 roof element inclined 181,9 x 45 x 4 cm
- 3 border edging battens massive battens 6 x 2 cm (1 pc. 177,8 cm - 1 x 22,5°; 1 pc. 149,8 cm - 1 x 22,5°; 1 pc. 86,5 cm - 2 x 22,5° incl. assembly battens 2 x 2 cm)
- 6 bench supporting battens massive battens 4 x 4 cm; (3 pcs. 58 cm; 2 pcs. 120 cm; 1 pc. 48,5 cm;)
- 2 assembly battens for bench coverings 26 x 4 x 4 cm
- 2 benches 195 x 62 x 9 cm
- 1 bench 161 x 62 x 9 cm
- 1 bench covering 195 x 35 x 4 cm
- 1 back rests 190 x 26 x 4 cm
- 2 back rests 109,5 x 26 x 4 cm
- 2 head rests 43 x 25 x 7 cm
- 1 door frame sill-free 202 x 72 x 4 cm incl. glass door 191,5 x 59 x 0,8 cm
- 1 set of hinge plates
- 1 inside light
- 1 lamp facing 38 x 32 x 4 cm
- 1 floor grating 70 x 53 cm
- 1 heater protective grille 3-part 57 x 47,7 x 75 cm
- 1 ventilation gate 52,5 x 14 x 1,2 cm
- 1 silikoncabel 250 cm - 5 x 1,5 mm²
- 1 wooden batten 200 x 2,6 x 1,2 cm
- 1 assembly material set
- 1 assembly instructions

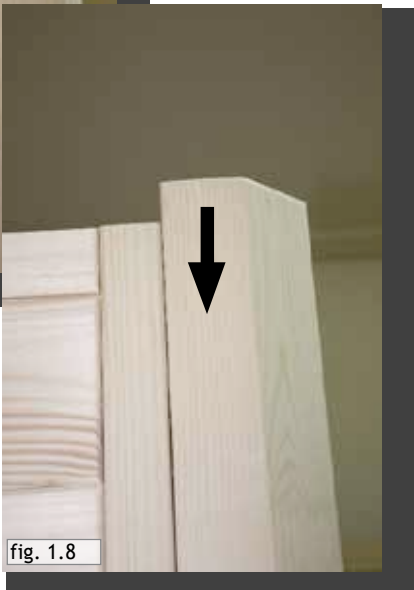
This parts list also serves as a sheet for complaints



screw 4 x 70 mm







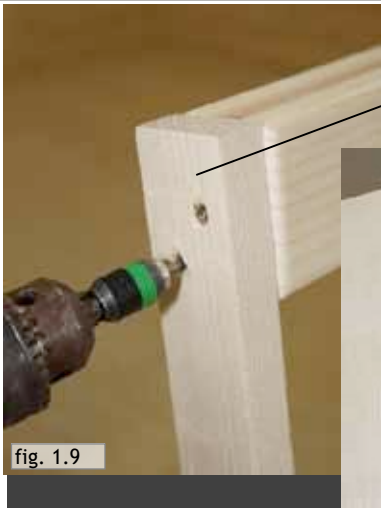


fig. 1.9

Remove the transport batten from the door frame



fig. 1.10



fig. 1.12

Drill with 3 mm
electric drill

6 pcs. screws
5 x 100 mm

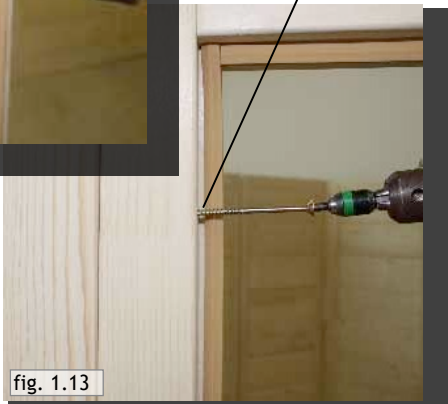


fig. 1.13

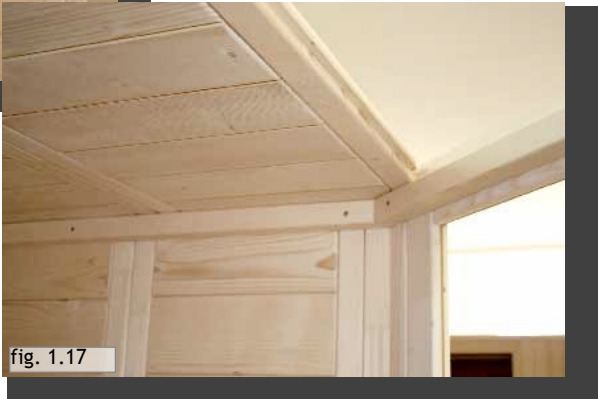
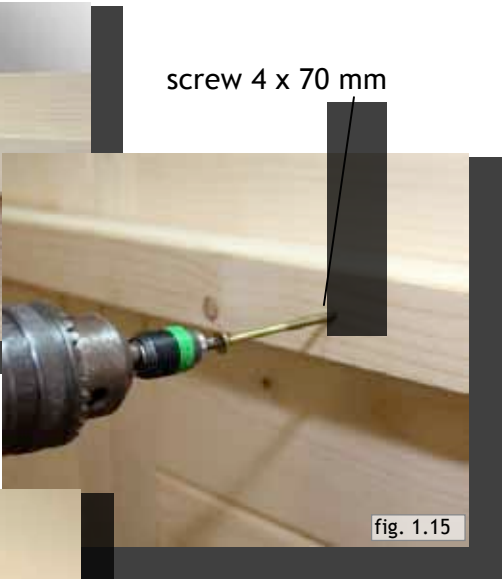
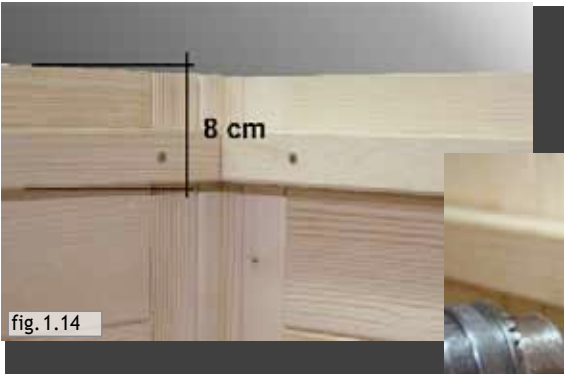


fig. 1.11

Assembly instructions

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Roof supporting battens - please start above the door



Bench supporting battens



4 pcs. screw 3 x 40 mm



fig.1.21

assembly battens for bench coverings
- screw 4 x 60 mm

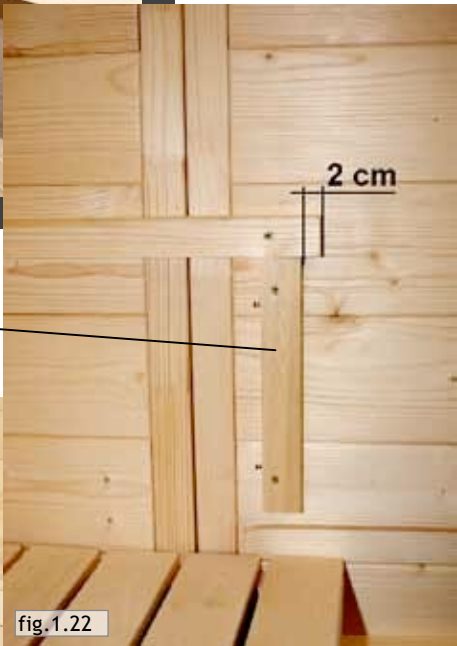


fig.1.22

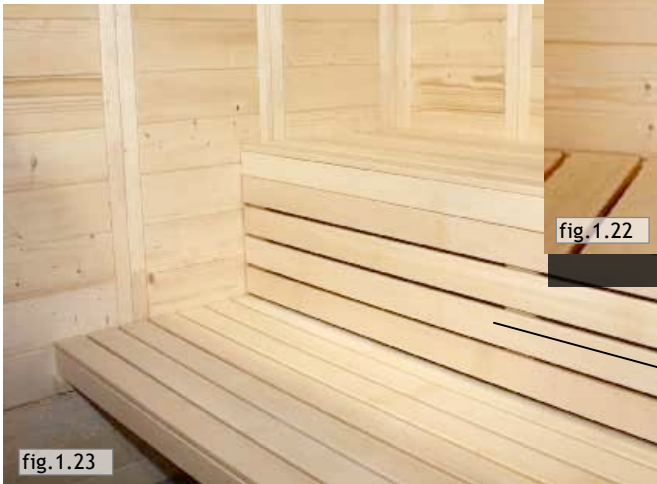


fig.1.23

bench covering



fig.1.24

Assemble the bench supporting
batten under the cross bench
- screws 4 x 70 mm



fig.1.25



25 cm

screw 3 x 40 mm

fig. 1.26



fig 1.27



fig 1.28

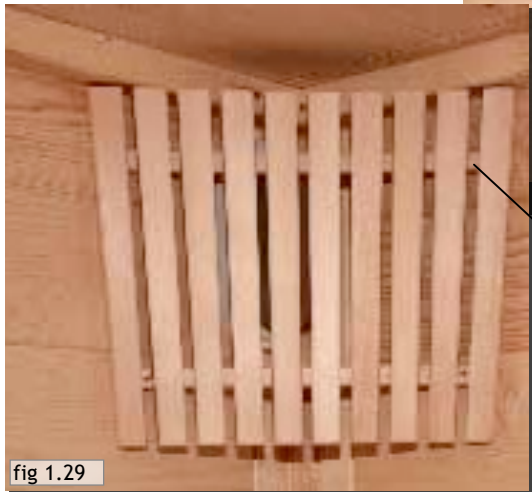


fig 1.29

screw 3 x 40 mm

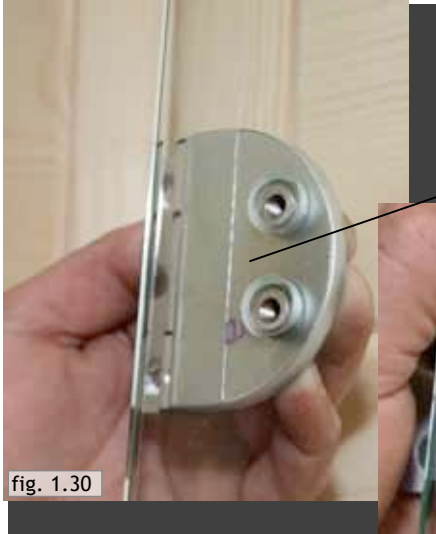


fig. 1.30



fig. 1.31

Siliconering for hinge plates on both sides of the glass door

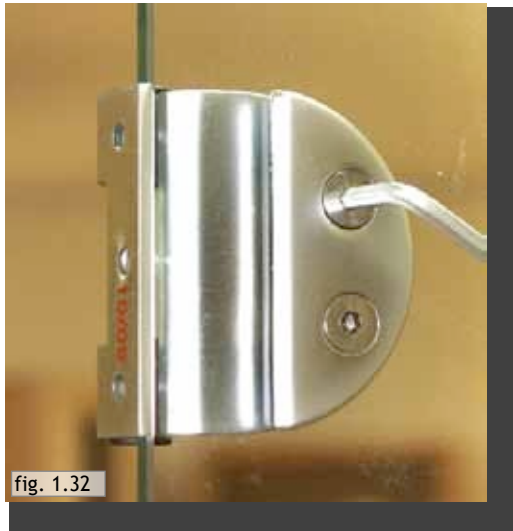


fig. 1.32

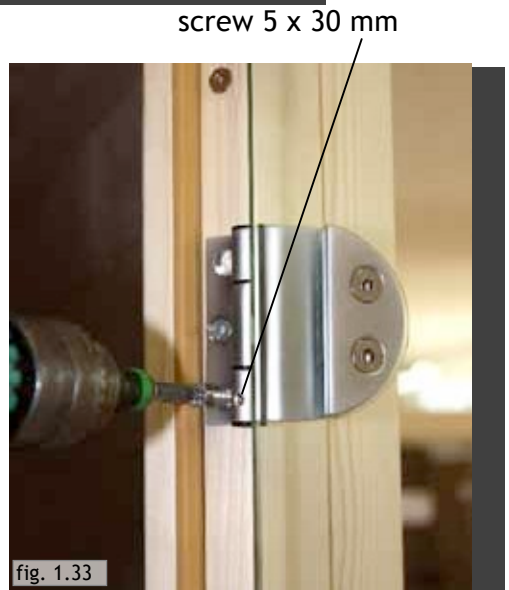


fig. 1.33

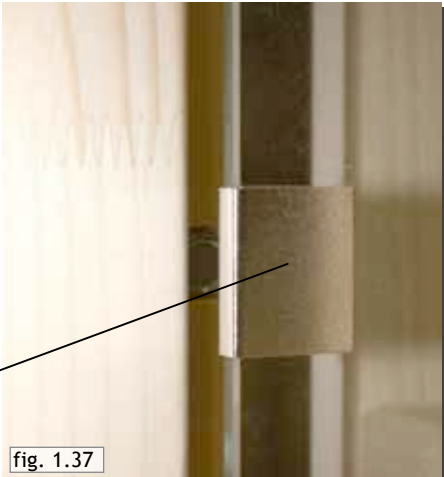
screw 5 x 30 mm



Door seal from the glass door



Put the sheet metal on the glass door



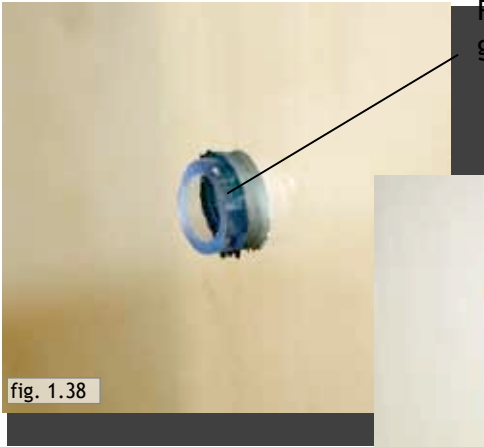


fig. 1.38

Ring of silicone for screw hole in the glass door



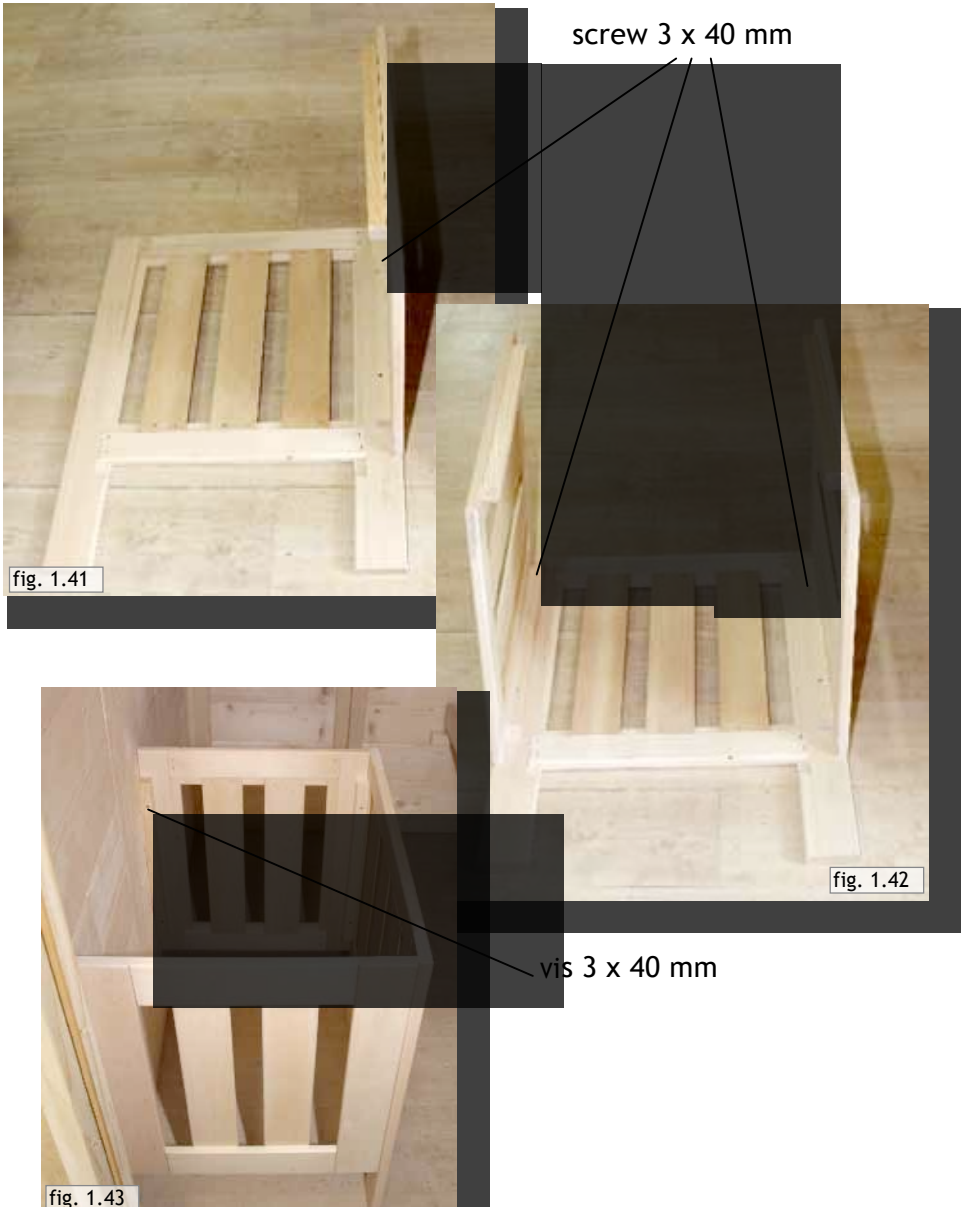
fig. 1.39

Inside

Assembly of the glass door on the left or on the right side



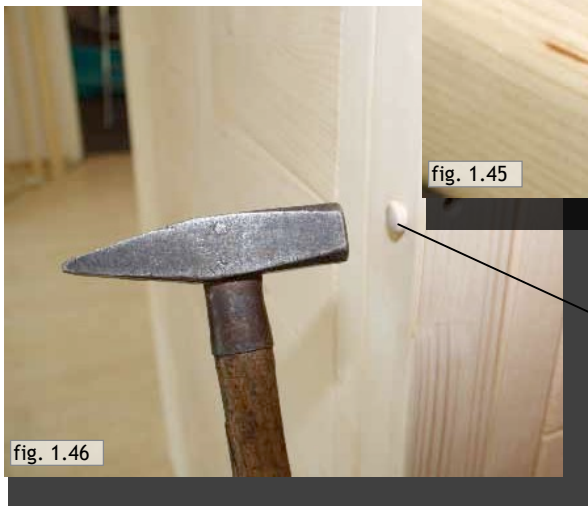
fig. 1.40



Start with the frontal border edge above the door



screw 3 x 40 mm

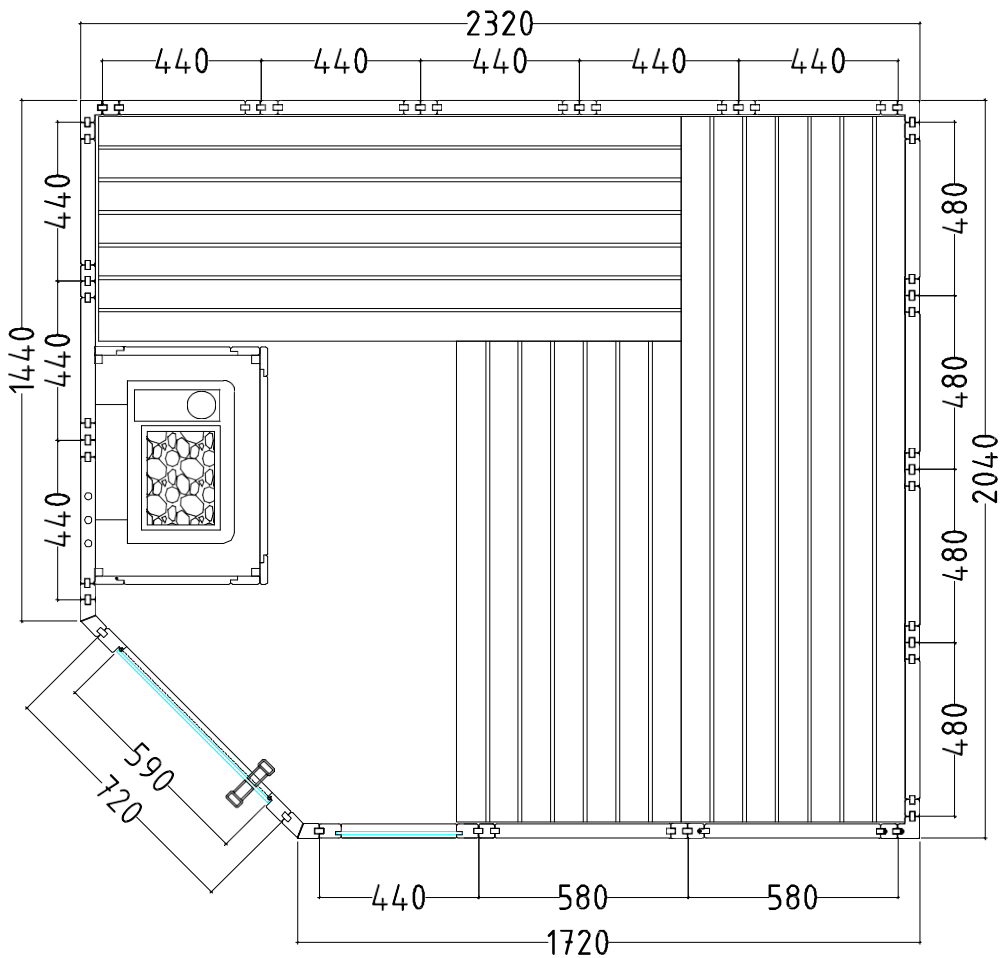


Covering for the screw hole

Assembly instructions

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PLAN K2020R XL 234 x 206 x 204 cm



Assembly of the electricity side wall on the left or on the right side

